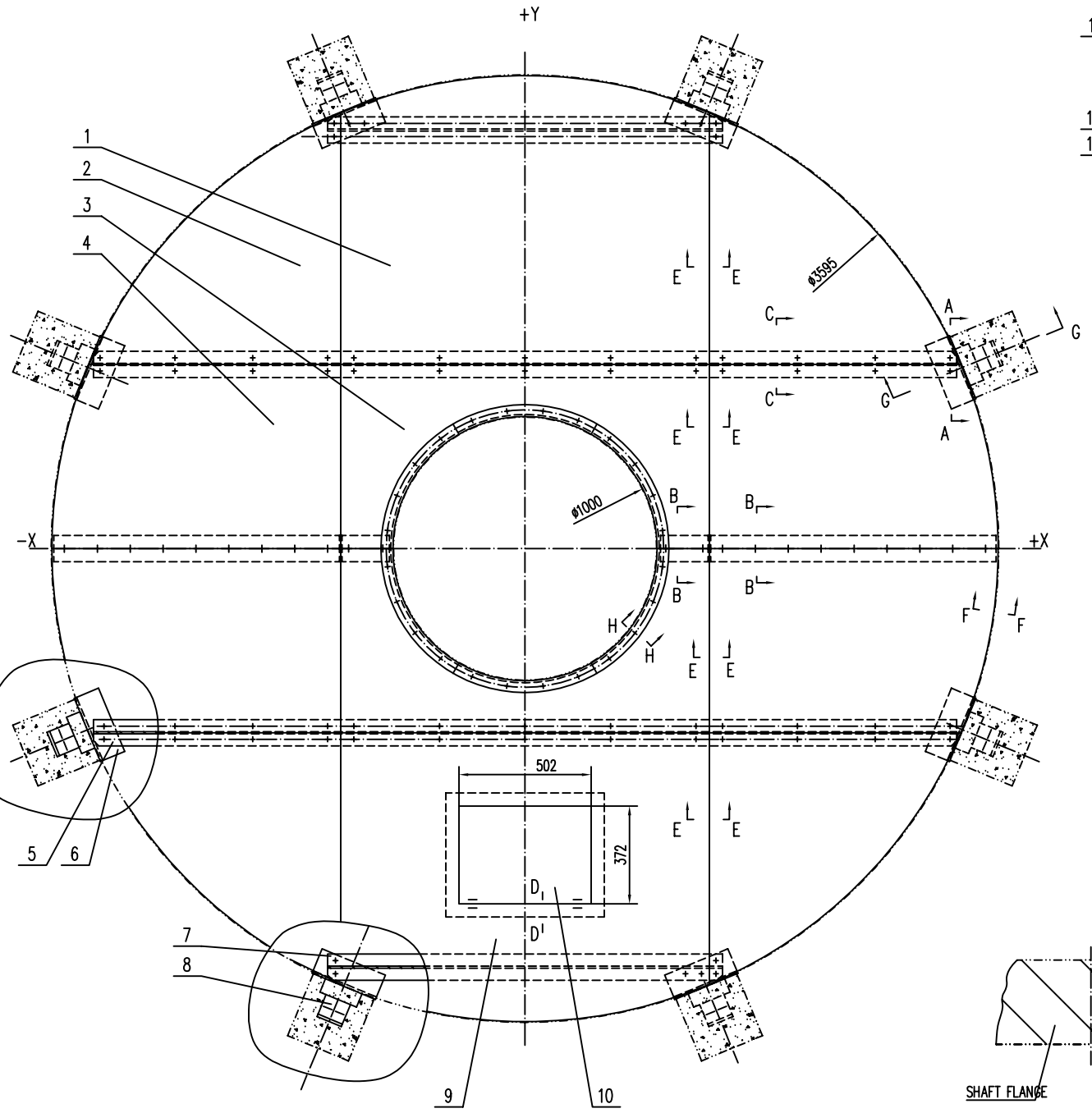

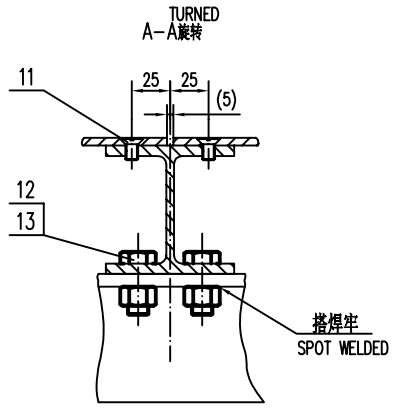

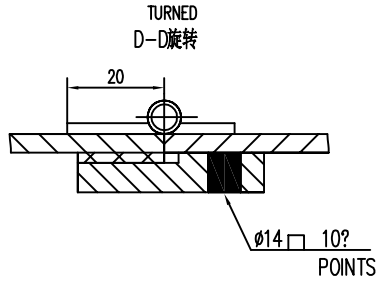

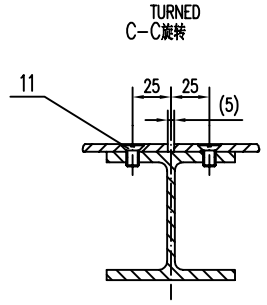

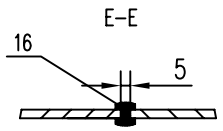

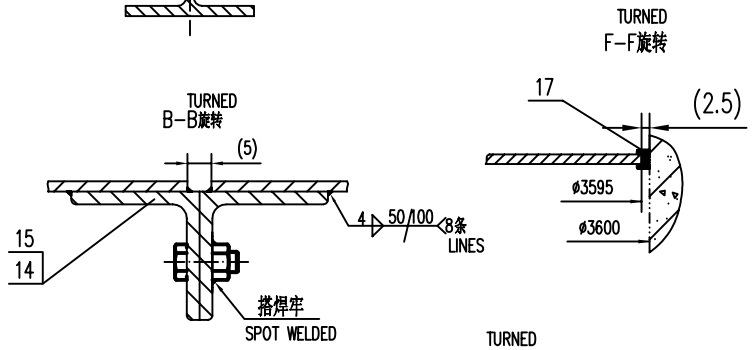

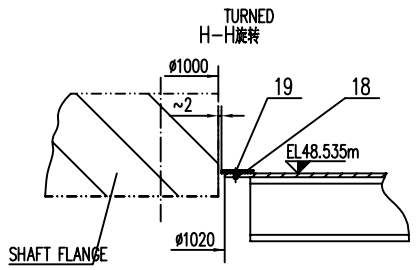

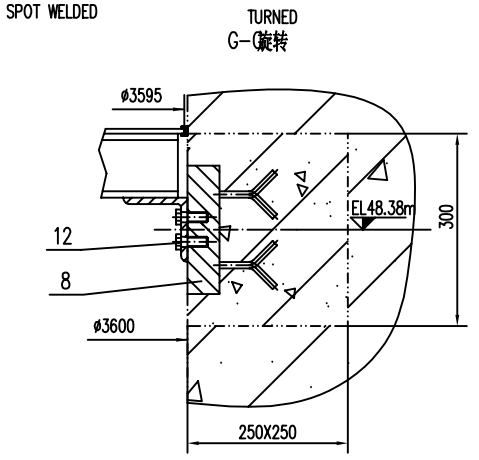

NOTES

1. COVER PLATE SHALL BE PREASSEMBLED AND THEN BE MARKED.
2. 68–ø12 HOLES ON ITEM1,2,3,4,9 SHALL BE DRILLED ACCORDING TO THE HOLES ON THE ITEM 5,7 AT SHOP.
3. ITEM 16,17,20 SHALL BE CUT INTO STRIPS ACCORDING TO ACTUAL DIMENSIONS AT SITE, THEN GLUED BY ITEM 21.
4. 16–ø19 HOLES ON ITEM 6 SHALL BE DRILLED ACCORDING TO THE ø19 HOLES ON ITEM 5,7 .
5. 32–ø19 HOLES ON ITEM 6 SHALL BE DRILLED ACCORDING TO THE TAP–HOLE ON ITEM 8 AT SITE.
6. 24–M6 TAP–HOLES ON ITEM 3 SHALL BE DRILLED ACCORDING TO THE HOLES ON ITEM 18 AT SITE.
7. ALL NUTS SHALL BE SPOT WELDED.

IT.	CODE NO.	NAME OF PART	REQD.	UNIT WT. (kg)	REMARKS
22		? DEPOSITED METAL	5Kg		
21		TS901aö?¥B RUBBER BINDER	1L		
20		3??Üá FELT	1m²		
19	GB/T68	?4*?M6x10 COUNTER SUNK SCREW	30	0.003	
18	4F22374	aö? RUBBER	6		
17	4F14287	aöa RUBBER	15m		
16	4F14475	£?aö*þÞ RUBBER	10m		
15	3F14021	??? JOINT	2	1.48	
14	3F14020	??? JOINT	2	8.5	
13	GB/T6170	*ÍM16 NUT	20	0.029	
12	GB/T5783	*? M16X40–8.8–Zn.D COUNTER SUNK SCREW	63	0.0885	
11	GB/T68	?4*?M10x20 COUNTER SUNK SCREW	75	0.01471	
10	3F13679	èÀM ASSEMBLY OF ACCESS DOOR	1	19.2	
9	2F9348.1	Ö ? STEEL PLATE	1	60.11	
8	3F14022	0? ANCHOR PLATE	8		REFERENCE
7	2F9348.6	/ ? SURPPORTING	2	25.8	
6		100x100x10Ö¢Q235A?260 ANGLE STEEL	8	3.93	
5	2F9348.5	/ ? SURPPORTING	2	56.42	
4	2F9348.2	Ö ? STEEL PLATE	4	34.33	
3	2F9348.4	Ö ? STEEL PLATE	2	26.54	
2	2F9348.3	Ö ? STEEL PLATE	4	26.92	
1	2F9348.0	Ö ? STEEL PLATE	1	68.91	

CLIENT: VIETNAM ELECTRICITY HYDRO POWER PROJECT MANAGEMENT BOARD No.7
AN KHE HYDROPOWER PLANT
AN KHE-KA NAK HYDROPOWER PROJECT

SUPPLIER: DONGFANG ELECTRIC CORPORATION

DES./MANU.: DONG FANG ELECTRICAL MACHINERY CO.,LTD.

Rev. No.	DATE	DESCRIPTION OF REVISION	ENDORSED
		DRAWING/DOCUMENT REVISIONS	

SHEET OF	ST.Qty	SCALE
	665	1:10

?Ö?ÀM
ASSEMBLY OF LOWER COVER PLATE

Rev. F

DWG NO. 2697–AK08–CK–DFEM–03

MANUFACTURER No. 1F7481–S